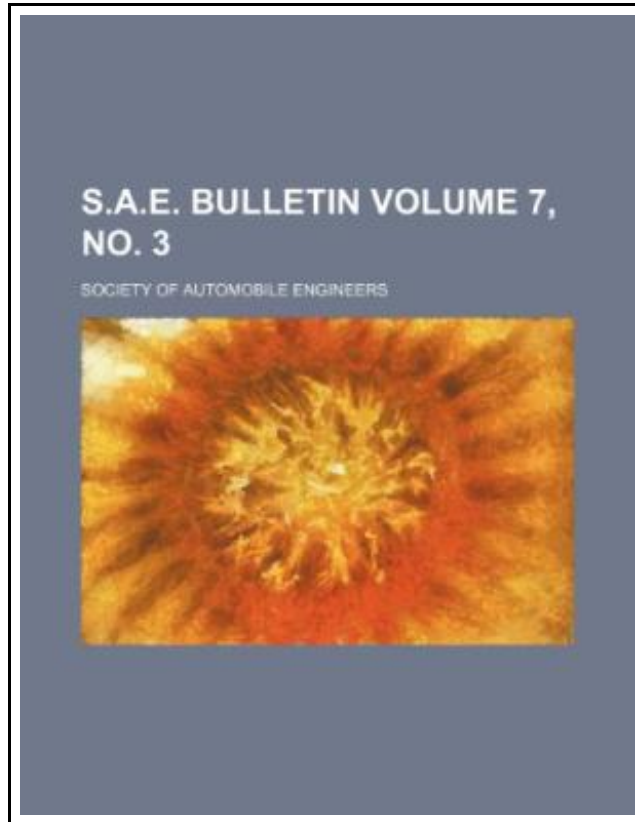


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1914 Excerpt: .there, it seems to me, that will fit all cases any more nearly than the actual dimension of a piece of metal to use. H. G. McComb: --I would like to ask if measurements were made of a number of commercial pins to see how near they came to standard. John G. Utz.--No, we were not standardizing the yoke; we merely used the dimensions of standards for the yoke. It might have been better to dimension the yoke in decimals with tolerances. F. A. Whitten: --I believe it would be better to let the yoke stand on the dimensions that are given now, taking the commercial variations as they come. The committee should see that there is ample clearance. We frequently have trouble getting the cotter pin in. The thing is not going to work any worse because of plenty of clearance there, because there is some spring tension on the rods; and it will not get tight if you have ample clearance. The manufacturers of commercial rod ends do not want unnecessarily small limits of manufacture, of course. John G. Utz.--The holes were all calculated, using the yoke end dimensions and allowing three thousandths to the edge of the hole. The size of the hole being determined and the center located, figuring that the pin is smaller than the hole in each case, would add a few more thousandths, so that the total clearance would be sufficient to cover all contingencies. That is the basis...



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